

Opening Session**Main Auditorium**

Gerard Bernhart, ICSAM 2012 Chairman, Ecole des Mines albi, France
Eiichi Sato, ICSAM International Board Chairman, JAXA, Japan
Alain Schmitt, Director, Ecole des Mines Albi, France
Patrick Garnier, Deputy Major of Albi city in charge of Education and Research, Albi, France

Honored plenary lectures**Main Auditorium**

Chairman : Gerard Bernhart, Ecole des Mines Albi, France

9h20

Material, technology and Process Innovation for A350 Aircraft Structures

Bruno Beral

Structure Policy & Development, Airbus, Toulouse, France

10h00

The success story of the Rolls Royce DB/SPF Wide Chord Fan Blades

Mike Wallis

Rolls-Royce, Barnoldswick, Colne, Lancashire, BB18 5RU, England

Session 1A : Mechanisms of grain boundary sliding**Main Auditorium**

Chairman : Jean-Jacques Blandin, SIMAP, France

11h00 (invited lecture)

Grain Boundary Sliding during low temperature creep of Ultrafine Grained Aluminum and HCP metals

Eiichi Sato¹, Kaoru Ishiwata¹, Tetsuya Matsunaga²

1. Institute of Space and Astronautical Science, Japan Aerospace Exploration Agency

3-1-1. Yoshinodai, Chuo, Sagami-hara, 252-5210, Japan

2. Institute for Materials Research, Tohoku University

2-1-1. Katahira, Aoba, Sendai, 980-8577, Japan

11h30

On the controversy about the presence of grain boundary sliding in magnesium AZ31

C. Boehler^{1,2,3}, Z. Chen¹, I. Gutiérrez-Urrutia⁴, J. Llorca^{2,3} and M.T. Pérez-Prado³

1. Michigan State University, East Lansing, Michigan 48824-1226, USA

2. Department of Materials Science, Polytechnic University of Madrid, 28040 Madrid, Spain

3. IMDEA Materials Institute, Calle Profesor Aranguren, s/n, 28040 Madrid, Spain

4. Max Planck Institute for Iron Research, Max Planck Strasse, 1, 40237 Düsseldorf, Germany

11h55

Common mechanism for optimal superplastic deformation in different classes of materials

K. A Padmanabhan¹ and H. Gleiter²

1. School of Engineering Sciences & Technology and Centre for Nanotechnology, University of Hyderabad, Hyderabad 500046, India

2. KIT Campus North, Institute of Nanotechnology, P.O. Box 3640, 0721 Karlsruhe, Germany

12h20

Slip Induced Strain Rate Sensitivity for Superplastic Material?

Hector Basoalto, Paul L. Blackwell

Advanced Forming Research Centre, University of Strathclyde, 85 Inchinnan Drive, Renfrew, PA4 9LJ, UK

Session 1B : Finite element forming simulation**Auditorium 1**

Chairman : Sean Leen, University of Galway, Ireland

11h00 (invited lecture)

Modeling the Super Plastic Forming of a Multi-Sheet Diffusion Bonded Titanium Alloy Demonstrator Fan Blade

P. Wood¹, M. J. Qarni¹, P. Blackwell¹, V. Cerny², P. Brennard³, S. Wilkinson³, A. Rosochowski⁴

1. Advanced Forming Research Centre, University of Strathclyde, Inchinnan, PA4 9LJ, UK

2. ESI UK Ltd, Cannock, WS11 8JB, UK

3. Rolls-Royce plc, Barnoldswick, BB18 5RU, UK

4. DMEM, University of Strathclyde, Glasgow, G1 1XJ, UK

Simulation based approach for process and die optimisation

R. Said¹, K. Muhammad², M. Pizzigrilli², V. Cerny¹, J. Luquet³, A. Heath³, Y. Dammak³ and C. Borot³

1. ESI - UK, 16 Morston Court, Kingswood Lakeside, Cannock, WS11 8J, UK

2. RTI Advanced Forming Ltd. watchmead, Welwyn Garden City, Herts, AL71LT, UK

3. ESI Group, 99 rue des Solets Silic 112 94513 Rungis Cedex France

11h55

FEM modelling of superplastic forming of three-layered hollow structures

Angelina Kh. Akhunova, Sergey V. Dmitriev, Arthur R. Safiullin, Rinat V. Safiullin

Institute for Metals Superplasticity Problems RAS, Khalturin Str. 39, 450001 Ufa, Russia

12h20

Development of double-action SPF forming process by finite element simulation for A380 part

Gilles Marin¹, Olivier Barrau¹, Fabien Nazaret¹, Nicolas Guégan², Benoit Marguet²

1. Aurock company, 54 rue Gustave Eiffel, 81000 Albi, France

2. Airbus France SAS, 316 route de Bayonne, B.P.E5001, 31060 Toulouse cedex9, France

Session 2A : Superplasticity in light alloys**Main Auditorium**

Chairman : Yoshinobu Motohashi, Ibaraki University, Japan

14h00 (invited lecture)

Superplastic Behaviour of Magnesium Alloys

Richard Dashwood¹, Roger Grimes¹

1. WMG, International Manufacturing Centre, University of Warwick, Coventry, UK

14h30

Effect of alloying elements on the origin of threshold-stress-like behavior in superplastic magnesium alloys

Hiroyuki Watanabe¹, Akira Owashi², Tokuteru Uesugi², Yorinobu Takigawa², Kenji Higashi²

1. Osaka Municipal Technical Research Institute, Osaka, Japan

2. Department of Materials Science, Osaka Prefecture University, Sakai, Japan

14h55

High-Temperature Deformation of Mg Elektron 43

Alexander J. Carpenter¹, Anthony J. Barnes², and Eric M. Taleff¹

1. The University of Texas at Austin, Department of Mechanical Engineering, 1 University Station C2200, Austin, TX 78712-0292, USA
2. Superform USA, 6825 Jurupa Ave., Riverside, CA 92504, USA

15h20

Development of ultrafine grains in Mg-8Al-0.5Zn magnesium alloy and optimization of its superplasticity

Rahul Kulkarni¹, Rajendra Doiphode¹, Nityanand Prabhu¹, Peter Hodgson², Bhagwati Kashyap¹

1. Department of Metallurgical Engineering and Materials Science, Indian Institute of Technology Bombay, Mumbai, 400076, India
2. Institute for Technology Research and Innovation, Deakin University, Warun Ponds, Victoria 3217, Australia

Session 2B : Superplasticity in ceramics

Auditorium 1

Chairman : **Thierry Cutard**, Ecole des Mines Albi, France

14h00 (invited lecture)

Superplasticity of silicon carbide ceramics

Yutaka Shinoda¹, Takashi Akatsu¹, Fumihiko Wakai¹,

1. Secure Materials Center, Materials and Structures Laboratory, Tokyo Institute of Technology, 4259-R3-23, Nagatsuta-cho, Midori-ku, Yokohama, 226-8503, Japan

14h30

Microstructure and Superplasticity of Al₂O₃/YAG/ZrO₂ eutectic ceramic composite

Guoqing Chen¹, Xuesong Fu¹, Junting Luo², Yufei Zu¹, Wenlong Zhou¹

1. School of Materials Science and Engineering, Dalian University of Technology, Dalian 116085, P.R. China
2. State Key Laboratory of Metastable Materials Science and Technology, Yanshan University, Qinhuangdao 066004, P.R. China

14h55

Supersplastically foaming method for reliable porous ceramics

Akira Kishimoto¹, Takashi Teranishi¹, Hidetaka Hayashi¹

1. I Division of Chemistry and Biochemistry, Graduate School of Natural Science and Technology, Okayama University, 3-1-1 Tshushima-naka, Kita-Kku, Okayama, Japan

15h20

Recent insights on the superplastic behaviour of ceramics

Diego Gómez-García, Santiago de Bernardi-Martin, Bibi Malmal Moshtaghion, Robert Luis González Romero and Arturo Domínguez-Rodríguez

Department of Condensed Matter Physics, University of Seville, P.O Box 1065, 41080 Seville (SPAIN)

Session 3A : Fine grain material processing

Main Auditorium

Chairman : **Terry Mc Nelly**, Naval Postgraduate School, USA

16h05 (invited lecture)

Low temperature superplasticity of two-phase titanium alloys produced by warm multi-directional forging

Gennady Salishchev¹, Egor Kudrjavtsev¹, Sergey Zhrebtsov¹, Lee Semiatin²

1. Laboratory of Bulk Nanostructured Materials, Belgorod State University, Pobeda-85, Belgorod, Russia
2. Air Force Research Laboratory, Materials and Manufacturing Directorate, AFRL/RXLM, Wright-Patterson Air Force Base, OH 45433-7817, USA

16h35

Superplasticity of Mg-Zn-Y alloy prepared by extrusion of machined chip

Takaomi Itoi¹, Syuichi Fudetani¹ and Mitsuji Hirohashi¹

1. Department of Mechanics Engineering, Chiba University, Chiba 263-8522, Japan

17h00

Superplasticity of Ultrafine Grained AL-Mg-Sc-Zr Alloys Produced by Equal-Channel Angular Pressing

Rustam Kaibyshev, Daria Zhemchuzhnikova, Anna Mogucheva

Belgorod State University, Pobeda 85, Belgorod, 308015, Russia

17h25

High strain rate blow formability of the Al-Mg-Mn alloy

Tomoyuki Kudo¹, Akira Goto², Kazuya Saito³

1. Technical Research Div., Furukawa-Sky Aluminum Corp., 1351, Uwanodai, Fukaya City, Saitama Prefecture, 366-8511, Japan
2. Department 2, Technology Research Division 6, Automobile R&D Center, Honda R&D Co., Ltd., 4630 Shimotakanezawa, Haga-machi, Haga-gun, Tochigi, 321-3393, Japan
3. Body Die & Molding Engineering Div., Honda Engineering Co., Ltd., 6-1, Hagadai, Haga-Machi, Haga-Gun, Tochigi Pref. 321-3395 Japan

Session 3B : Industrial applications 1

Auditorium 1

Chairman : **Christoph Pirchl**, ALU-SPF, Liechtenstein

16h05 (invited lecture)

Recent application of superformed 5083 Aluminum alloy in the aerospace industry

Anthony J. Barnes¹, Hari Raman¹, Andrew Lowerson² and David Edwards²

1. Superform USA 6825 Jurupa Ave., Riverside Ca 92504
2. Superform Aluminium, Cosgrove Close, Worcester. WR3 8UA. UK

16h35

Superplastic forming in rotary-wing aircraft

Mauro Pizzingrilli¹, W Swale², Ed McCullagh³

1. RTI Advanced Forming, Ltd. Watchmead, Welwyn Garden City, Herts, AL7 1LT, UK

17h00

Mechanical Properties of Titanium alloy SP 700 after Superplastic Forming

Pitt Franna, Ramulu Mamidala

Department of Mechanical Engineering University of Washington, Seattle, WA, USA

17h25

Diffusion bonding of a Ti6-4 matrix with embedded hi-temp/hi-strength Ti- and TiAl alloys

Werner Beck¹, Stefan Schöps¹, Joachim Klöse²

1. FormTech, Germany
2. GFE-FREMAT, Germany

19h00 : Albi Cathedral Guided Tour

Honored plenary lectures**Main Auditorium**

Chairman : Richard Dashwood, University of Warwick, UK

8h40

Development of High-Strain-Rate Superplastic Oxide Ceramics based on Flow mechanism

Koji Morita

National Institute for Materials Science (NIMS), Advanced Ceramics Group, Tsukuba, Ibaraki 305-0047, Japan

Session 1C : Superplasticity in intermetallics**Main Auditorium**

Chairman : Richard Dashwood, University of Warwick, UK

9h20 (invited lecture)

Superplasticity of Intermetallics synthesized by powder metallurgy

Kaifeng Zhang, Shaosong Jiang, Zhen Lu, Guofeng Wang, Chunping Zhang, Jiliang Yu

School of Materials Science and Engineering, Harbin Institute of Technology, Harbin, China

9h50

Improving thickness uniformity of Ti₃Al sheet SPF by reverse-preforming

Huiyuan Xu¹, Rongxia Zhang¹, Yuansong Zeng¹

1. Metal Forming Department, BAMTRI, Baijiqiaobei, Chaoyang district, Beijing, China

10h15

Superplastic bulging of nanocrystalline Ni-Co alloy with different heating method

Guofeng Wang¹, Shaosong Jiang, Zhen Lu, Kaifeng Zhang

1. National Key Laboratory of Precision Hot Processing of Metals, Harbin Institute of Technology, Harbin 150001, China

Session 1D : Superplastic forging and rolling**Auditorium 1**

Chairman : Rustam Kaibyshev, Belgorod State University, Russia

9h20 (invited lecture)

A numerical simulation of superplastic double-sided roll forming of discal parts

Quanlin JIN

Advanced Manufacture Technology Center, China Academy of Machinery Science & Technology, Address, Beijing, P.R.China

9h50

Forging of articles out of aluminum alloys under superplastic conditions – Difficulties and Methods of their overcoming

Vadim Trifonov

Institute for Metals Superplasticity Problems, Khalturina 39, Ufa, 45000, Russia

10h15

Microstructural Control of a Zn-22Al Alloy by Rolling Process

Toshiaki Manaka¹, Goroh Itoh¹, Nguyen The Loc², Yoshinobu Motohashi¹, Takaaki Sakuma¹

1. College of Engineering, Ibaraki University, 4-12-1 Nakanarusawa, Hitachi-City, 316-8511 Japan

2. Graduate Student, Graduate School of Science and Engineering, Ibaraki University, 4-12-1 Nakanarusawa, Hitachi-city, 316-8511 Japan

Session 2C : Mechanisms of superplasticity**Main Auditorium**

Chairman : Eiichi Sato, JAXA, Japan

11h00 (invited lecture)

The importance of inhomogeneity in determining the kinetics of superplastic flow

Richard Todd, Martin Rust

University of Oxford, Department of Materials, Parks Road, Oxford, OX1 3PH, UK

11h30

Enhanced Plastic Deformation of magnesium alloy produced through accumulative diffusion bonding

Koichi Kitazono¹, Yutaro Shimoda¹, and Shigeki Kato¹

1. Graduate School of System Design, Tokyo Metropolitan University, 6-6 Asahigaoka, Hino, Japan

11h55

Measured actual stress tensor to discuss possible mechanism of superplasticity

Shun-Ichiro Tanaka

Institute of Multidisciplinary Research for Advanced Materials, Tohoku University, 2-1-1 Katahira, Aoba-ku, Sendai Japan

12h20

EBSDF study of microstructural development during hybrid superplastic forming

Jun Liu¹, Ming-Jen Tan¹, Sylvie Castagne¹, Samuel C.V.Lim²

1. School of Mechanical & Aerospace Engineering, Nanyang Technological University, Singapore 639798, Singapore

2. Singapore Institute of Manufacturing Technology, Singapore 638075, Singapore

Session 2D : Numerical simulation**Auditorium 1**

Chairman : Eric Taleff, The University of Texas at Austin, USA

11h00 (invited lecture)

Numerical study of radiation and temperature phenomena for improved super-plastic sheet metal forming

Michal Mis¹, Richard Hall¹, Julian Spence¹, Nwabueze Emekwuru¹, Kevin Kibble²

1. Midlands Simulation Group, School of Technology, University of Wolverhampton, WV1 1SB, Wolverhampton, United Kingdom

2. School of Technology, University of Wolverhampton, WV1 1SB, Wolverhampton, United Kingdom

11h30

Superplastic forming of Friction Stir processed magnesium alloys for aeronautical applications: a Modeling approach

Luigi Carrino¹, Antonino Squillace¹, Valentino Paradiso¹, Stefano Ciliberto¹, Mario Montuori¹

1. University of Naples Federico II, Department of Materials and Production Engineering, P.le Tecchio 80, 80126, Naples Italy

11h55

Superplastic Forming Response of a Friction Stir Processed Mg Alloy Sheet – A Numerical Approach

Mohammad Albakri, Ahmad. Albakri, Bilal Mansoor, Hani Nassar, Marwan Khraisheh

Masdar Institute of Science and Technology, Abu Dhabi, United Arab Emirates

12h20

Pressure profile optimization on a superplastic aluminum alloy

Donato Sorgente¹, Luigi Tricarico¹

1: Dipartimento di Ingegneria Meccanica e Gestionale, Politecnico di Bari, Viale Japigia, 182 - 70126 Bari, Italy

Session 3C : Deformation and cavitation**Main Auditorium**

Chairman : Gennady Salishchev, Belgorod State University, Russia

14h00 (invited lecture)

4D damage characterisation during superplastic deformation of magnesium alloys

P. Lhuissier¹, M. Scheel², L. Salvo¹, E. Boller², M. Di Michiel², J.J. Blandin¹

1. Université de Grenoble / CNRS, Laboratoire SIMAP, Grenoble INP, UJF, Domaine Universitaire, 38402 Saint-Martin d'Hères, France

2. European Synchrotron Radiation Facility (ESRF), Grenoble, France

14h30

Evaluation of Plastic workability of Mg Alloy in High Temperature Uni- and Bi-axial Test by Cavitations

Kunio Funami¹, Daisuke Yamashita², Kohji Suzuki¹ and Masafumi Noda¹

1. Department of Mechanical Science and Engineering, Chiba Institute of Technology, 2-17-1 Tsudanuma, Narashino 275-0016, Japan

2. Graduate Student, Chiba Institute of Technology

14h55

Effect of porosity on Tensile and compressive deformations of superplastic Zn-22Al alloy foam

Kenji Sekido, Naoki Ishikawa, Koichi Kitazono

Graduate School of System Design, Tokyo Metropolitan University, 6-6, Asahigaoka, Hino, Tokyo, Japan

15h20

The two-dimensional observation of grain movements during superplastic deformation

Satoshi Taniguchi¹, Eichi Sato¹, Nobuaki Kawai¹

1. Institute of Space and Astronautical Science, Japan Aerospace Exploration Agency

3-1-1. Yoshinodai, Chuo, Sagami-hara, 252-5210, Japan

Session 3D : Industrial applications 2**Auditorium 1**

Chairman : Kaifeng Zhang, Harbin Institute of Technology, China

14h00 (invited lecture)

Friction stir welding combined with superplastic forming for monolithic titanium aircraft structure : influence of Post Welding thermal treatments on weld nugget residual stress

Daniel Sanders^{1,2}, Paul Edwards^{1,2}

1. Boeing, P.O. Box 3707 MS5K-63, Seattle, WA, 98124, U.S.A

2. University of Washington, Seattle, WA, U.S.A

14h30

Predicting defects and grain structure in cast Nickel and Chromium alloy super plastic forming tools by casting simulation

P. Wood¹, J. Gebelin², O. Koeser³, J. Chippendale⁴, M. J. Qarni¹, A. Rosochowski⁵

1. Advanced Forming Research Centre, University of Strathclyde, Inchinnan, PA4 9LJ, UK

2. IRC, University of Birmingham, Edgbaston, B15 2TT, UK

3. ESI UK Ltd, Cannock, WS11 8JB, UK

4. BAE Systems (Operations) Limited, Farnborough, Hants, GU14 6YU, UK

5. DMEM, University of Strathclyde, Glasgow, G1 1XJ, UK

14h55

Form problem solving by Shainin method

Cécilia Lapeyrade

R&T/Department, Airbus Toulouse, 316 route de Bayonne, Toulouse, France

15h20

New coating generation for SPF tools made of Reinforced refractory castable reinforced with metallic fibres

Thierry Cutard¹, Olivier Barrau², Fabien Nazaret², Aurélien Mazzoni¹,

1. Institut Clemnt Ader, Campus Jarlard, 81013 Albi Cedex, France

2. Aurock company, 54 rue Gustave Eiffel, 81000 Albi, France

Session 4C : Poster**Main Auditorium**

Chairman : Rajab Said, ESI, UK

16h05

Poster short presentation by authors (2 minutes per poster)**Around Main Auditorium**

16h35 : posters

Honored plenary lectures**Main Auditorium**

Chairman : Richard Todd, University of Oxford, UK

8h40

Thoughts on superplasticity in general and on its role in Earth deformation

John Wheeler

Dept Geology and Geophysics, School of Environmental Sciences, University of Liverpool

Session 1E : Microstructure and texture**Main Auditorium**

Chairman : Richard Todd, University of Oxford, UK

9h20 (invited lecture)

Characteristics of the GBS – SDC transition during bi-axial forming of AA5083

Terry McNeley¹, Keiichiro Oh-ishi², Srinivasan Swaminathan³, Paul Krajewski⁴, Eric Taleff⁵

1. Naval Postgraduate School, Department of Mechanical and Aerospace Engineering, Monterey, CA 93940 USA

2. Nagaoka University of Technology, Department of Mechanical Engineering, Nagaoka 940-3188 JAPAN

3. GE Global Research, Bangalore 560066 INDIA

4. GM Research and Development Center, Warren, MI 48090 USA

5. University of Texas – Austin, Austin TX 78712 USA

9h50

Texture manifestations of the superplastic flow under the deformation treatment of Zr-based alloys

Yuriy Perlovich, Margarita Isaenkova, Olga Krymskaya, Vladimir Fesenko

National Research Nuclear University "Moscow Engineering Physics Institute", Kashirskoe shosse 31, Moscow 115409, Russia

10h15

Precise Calibration of Displacement vector map during superplastic deformation in Tetragonal zirconia polycrystal

Kouichi Yasuda¹, Taku Okamoto¹

1. Department of Metallurgy and Ceramics Science, Tokyo Institute of Technology, Ookayama 2-12-1-S7-14, Meguro-ku, Tokyo 152-8552, JAPAN

Session 1F : High strain rate & low temperature superplasticity**Auditorium 1**

Chairman : Dan Sanders, Boeing, USA

9h20 (invited lecture)

Extraordinary high strain rate superplasticity of an Al-Mg-Sc-Zr alloy subjected to equal channel angular pressing

Elena Avtokratova, Oleg Sitdikov, Michael Markushev, Radik Mulyukov

Institute for Metals Superplasticity Problems, Khalturin St. 39, Ufa, 450001, Russia

9h50

Research on high rate superplastic forming for aluminium alloy

Hai Jian Liang¹, Xiao Wei Wu¹, Yong Wang¹, Zhao Li Ma², Shuang Sheng Feng³,

1. Beijing Research Institute of Mechanical & Electrical Technology, Beijing 100083, China

2. Beijing University of Aeronautics and Astronautics, Beijing 100191, China

3. Great Wall Motor Company Limited, Baoding 071000, China

10h15

Low temperature superplasticity of hydrostatically extruded Mg-Al-Zn alloys

J. Victoria-Hernandez¹, D. Hernandez-Silva¹, S. Yi², D. Letzig², and J. Bohlen²

1. Department of Metallurgical Engineering, Instituto Politécnico Nacional-ESIQIE, Apdo. Postal 118-392, 07738 Mexico City, Mexico

2. Magnesium Innovation Centre MagIC, Helmholtz-Zentrum Geesthacht, Max-Planck-Strasse 1, D.21502 Geesthacht, Germany

Session 2E : Grain refinement**Main Auditorium**

Chairman : Mike Wallis, Rolls Royce, UK

11h00 (invited lecture)

Microstructure Control and Mechanical Properties of Multipass Friction Stir Processed High Strength Aluminum Alloy

Yutaka Matsuda^{1,2}, Goroh Itoh¹, Yoshinobu Motohashi¹

1. Graduate School of Science and Engineering, Ibaraki University, 4-12-1Nakanarusawa, Hitachi-city, Ibaraki, 316-8511 Japan

2. Japan Boiler Association, 5-3-1 Shimbashi, Minato-ku, Tokyo, 105-0004 Japan

11h30

New type of ultra-fine grained microstructure in Ti-6Al-4V alloy for enhancing superplasticity

Hiroaki Matsumoto¹, Sang-Hag Lee², Yoshiki Ono², Akihiko Chiba¹

1. Institute of Materials research, Tohoku University, 2-1-1 Katahira, Aoba-ku, Sendai Japan

2. NHK SPRING CO., LTD., 3-10, Fukuura, Kanazawa-ku Yokohama Japan

11h55

Severe groove rolling of Mg-3Al-1Zn alloy for developing superplasticity

Rajendra Doiphode¹, Rahul Kulkarni¹, Susrala Murty², Nityanand Prabhu¹, Bhagawati Kashyap¹

1. Department of Metallurgical Engineering and Materials Science, Indian Institute of Technology Bombay, Mumbai, 400076, India

2. Special Materials Division, Vikram Sarabhai Space Center, Indian Space Research Organization, Tiruanantapuram, Kerala, India

12h20

Superplasticity Improvement of aluminum 7475 industrial sheets using a heat treatment

Patrick Romilly

ACB, 27 rue du Ranzai, Nantes, France

Session 2F : Material and structure modeling**Auditorium 1**

Chairman : Marvan Kraisheh, Masdar Institute of Science and Technology, UAE

11h00 (invited lecture)

A Time-dependent Material Model for the Simulation of Hot Gas-pressure Forming of Magnesium Alloy AZ31

Alexander J. Carpenter¹, Eric M. Taleff¹, Louis G. Hector², Jr., Jon T. Carter² and Paul E. Krajewski²

1. The University of Texas at Austin, Department of Mechanical Engineering, 1 University Station C2200, Austin, TX 78712-0292, USA
2. General Motors, Research and Development, MC480-106-212, 30500 Mound Rd., Warren, MI, 48090-9055, USA

11h30

New Strategy for the prediction of the Gas Pressure Profile of Superplastic Forming of Al-5083 Aluminium Alloy

N. Otegi¹, L. Galdos¹, I. Hurtado¹, S.B. Leen²

1. Mondragon University – Mechanical and Manufacturing Department – Spain
2. Glway University – Mechanical and Biomedical Department – Ireland

11h55

Structure design, optimization and experimental verification of SPF/DB wing structure

Jie shao¹, Zhiqiang Li², Xiuquan Han³, Xiaoning Han⁴

- 1,2. Beijing Aeronautical Manufacturing Technology Research Institute ,Beijing, P.R.China

12h20

Failure prediction during superplastic deformation using finite element method

M. E. Hosseini¹, S. J. Hosseini¹

1. Metal Forming Research Group, Faculty of Mechanical Engineering, Babol Noshirvani University of Technology, Shariati Ave., P. O. Box 484, Babol, Iran

Session 3E : Fine grain Titanium alloys : Superplastic Forming versus Hot Forming ? Presentations and Pannel discussion

Main Auditorium

Chairman : Werner Beck, Formtech, Germany

14h00 (invited lecture)

Current status of research and development on superplasticity at the institute for metals superplasticity problems

Radik R. Mulyukov

- Institute for Metals Superplasticity Problems, Russian Academy of Sciences, Ufa, Russia

14h25 (invited lecture)

Elevated Temperature Forming of Titanium Aircraft Hardware

Larry Hefti

- The Boeing Company, Seattle, USA

14h50 (invited lecture)

Superplasticity in the aerospace titanium alloy Ti-5553

Takashi Maeda and Yoshihisa Shirai

- Corporate Research Laboratories, Sumitomo Metal Industries, Ltd., 1-8 Fuso-cho, Amagasaki, 660-0891 Japan

15h15 : Panel discussion

Radik R. Mulyukov, Institute for Metals Superplasticity Problems, Russia

Larry Hefti, Boeing, USA

Takashi Maeda, Sumitomo Metal Industries, Japan

Mauro Pizzingrilli, RTI Advanced Forming, UK

Alain Dupuy, Airbus, France

Peter Stewart, BAE Systems, UK

Session 4E : Material testing

Main auditorium

Chairman : Vincent Velay, Ecole des Mines Albi, France

16h05

Instrumentation and control of a bulge test on a superplastic Pb-Sn alloy

Erick Petta Marinho, Alberto Sakata, Erika Fernanda Prados, Gilmar Ferreira Batalha

- Escola Politécnica, Departamento de Engenharia Mecatrônica e de Sistemas Mecânico, Universidade de São Paulo Av. Prof. Mello Moraes, 2231 – Cidade Universitária, CEP: 05508-030 - São Paulo – SP, Brazil

16h35

Experimental study of the mechanical behavior of materials under transient regimes of superplastic deforming

Olga Bylyva, Rudolf Vasin, Peter Chystyakov, Anatoly Muravlev

- Institute of Mechanics, Lomonosov Moscow State University, Michurinsky prosp. 1, Moscow, Russia

Session 4F : Industrial applications 3

Auditorium 1

Chairman : Landers Galdos, Mondragon University, Spain

16h05

Application of new generation Titanium chemical etching bath for alpha-case decontamination

Yves Marcel, Stéphane Barutello

- Bonnans SAS, Colomiers, France

16h35

Inclination angle effect on the thickness distribution in a superplastic formed long rectangular pan

Firas Jarrar¹, Mohammad Nazzal²

1. Department of Mechanical Engineering, University of Jordan, 11942, Amman, Jordan
2. Department of Mechatronics Engineering, German Jordanian University, Amman, Jordan

Closing Session

Main Auditorium

19h00 : TOULOUSE-LAUTREC Museum Guided Tour

Poster session

Main Auditorium

Finite element simulation for superplastic blow forming of toroidal Ti-6Al-4V fuel tank

Jong-Hoon Yoon¹, Ho-Sung Lee¹, Yeng-Moo Yi¹, Joon-Tae Yoo¹

1. Korea Aerospace Research Institute, 45 Eoeun-Dong Yuseong-Gu Daejeon 305-333 Republic of Korea

Magnetic and Mechanical properties of magnetically hard alloys of the Fe-Cr-Co system subjected to complex loading in superplastic conditions

Elena Korznikova¹, Anna Korneva², Galia Korznikova¹,

1. Institute for Metals Superplasticity Problems of RAS, 450001, 39, Khalturin Str., Ufa, Russia

A robust numerical method for validating mesoscopic grain boundary sliding controlled flow model for structural superplasticity

K. A Padmanabhan¹, Sriharsha Sripathi¹

1. School of Engineering Sciences and Technology, University of Hyderabad, Gachibowli, Hyderabad – 500 046, India

Estimation of input to plastic deformation of non-crystallographic intergranular slip

Yuriy Perlovich, Margarita Isaenkova, Olga Krymskaya, Vladimir Fesenko

National Research Nuclear University "Moscow Engineering Physics Institute", Kashirskoe shosse 31, Moscow 115409, Russia

Recrystallization Behaviour by Heat Treatment of SAF 2205 Duplex Stainless Steel

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A new model to determine the activation energy for super plastic flow in advanced materials

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A Study on preform die shape in two-stage superplastic forming of conical cups

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Superplastic forming and pressure welding of multilayer cellular structures

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Superplasticity of AlCoCrCuFeNi high-entropy alloy

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Low-temperature superplasticity in conventional Al-Mg-Mn alloy processed by ECAP and subsequent isothermal rolling

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Superplasticity of an AA5024 alloy processed by Severe Plastic deformation

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Fine-grained structure and superplasticity of Al – Cu – Mg – Fe - Ni alloys

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Innovative superplastic forming based on IN-SITU Infra-RED sheet heating

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Modification of tool steel by friction stir processing

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Microstructural Control of a Zn-22Al Alloy by Rolling Process

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